Date: Friday, 23/01/2009 7:23:17 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 212 DETAIL PARTS
Job Number	: 45149		
Estimate Number	: 13228		
P.O. Number	:	**Part Number**	: D2127251195
This Issue	: 23/01/2009 **S.O. No.** :	**Drawing Number**	: D212-725-1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	:
Previous Run	: 42693	**Material**	: N/A
Written By	: _____	**Due Date**	: 30/01/2009 **Qty:** 1 **Um:** Each
Checked & Approved By	: _____		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-195 with Dart IPP D212-725-1-195" 09.01.23
Send a copy of this IPP

2.0	D2127251195	Bracket Firewall Ful Shut

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET FIREWALL FULL SHUT

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-195	BRACKET	_____

Attach serviceable tags

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-195 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Form: rprocess

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 212 DETAIL PARTS

Job Number: 45149 **Part Number:** D2127251195

Job Number:

Seq. #:	Machine Or Operation:	Description :
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS
Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location:_____

7.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

Date: Friday, 23/01/2009 7:23:17 AM
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Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	**Drawing Name**	: 212 DETAIL PARTS
Job Number	: 45149		
Estimate Number	: 13228		
P.O. Number	:	**Part Number**	: D2127251195
This Issue	: 23/01/2009 **S.O. No.** :	**Drawing Number**	: D212-725-1
Prsht Rev.	: NC	**Project Number**	: N/A
First Issue	: / / **Type** : PURCHASED PARTS	**Drawing Revision**	:
Previous Run	: 42693	**Material**	: N/A
Written By	:	**Due Date**	: 30/01/2009 **Qty:** 1 **Um:** Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING

Comment: PURCHASING
Issue P/O: 8034 to Eagle Copters
"Assembly of D212-725-1-195 with Dart IPP D212-725-1-195" 09.01.23
Send a copy of this IPP

2.0	D2127251195	Bracket Firewall Ful Shut

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET FIREWALL FULL SHUT

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-195	BRACKET	45321

Attach serviceable tags

JAN 30 2009

2- EAGLE
Fabricate/Pick the following parts in accordance with:
D212-725-1-195 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Form: rprocess

Date: Friday, 23/01/2009 7:23:17 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services **Drawing Name:** 212 DETAIL PARTS

Job Number: 45149 **Part Number:** D2127251195

Job Number:

Seq. #:	Machine Or Operation:	Description :	
4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	JAN 30 2009
	Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle		
5.0	QC5	INSPECT WORK TO CURRENT STEP	JAN 30 2009
	Comment: INSPECT WORK TO CURRENT STEP		
6.0	PACKAGING 1	PACKAGING RESOURCE #1	N/A JAN 30 2009
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location:_____		
7.0	QC21	FINAL INSPECTION/W/O RELEASE	09/02/04
	Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion

MF
09-02-03

Form: rprocess

Work Order Number: 45321 Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - **DO NOT DESTROY**.

Squawk: 1.53

Discrepancy:
Fabricate D212-725-1-189, Filler Web for Dart Aerospace.

Resolution:
D212-725-1-189, Filler Web fabricated IAW D212-725-1 Dwg Pg. 60, Fig. 24,25. Material 2024T3 .063, Batch No. 2511.

1.53 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Squawk: 1.54

Discrepancy:
Fabricate D212-725-1-191, Shim for Dart Aerospace.

Resolution:
D212-725-1-191, Shim fabricated IAW D212-725-1 Dwg Pg. 60, Fig. 24,25. Material 2024T3 .063, Batch No. 2511.

1.54 Work Done By: Kelly Alliston

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Squawk: 1.55

Discrepancy:
Fabricate D212-725-1-195, Bracket Firewall Fuel Shut for Dart Aerospace.

Resolution:
D212-725-1-195, Bracket Firewall Fuel Shut fabricated IAW D212-725-1 Dwg Pg. 65, Fig. 27. Material 2024T3 .025 , Batch No. .3452

1.55 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description

Squawk: 1.56

Discrepancy:
Fabricate D212-725-1-197, Cowl Bracket for Dart Aerospace.

Resolution:
D212-725-1-197, Cowl Bracket fabricated IAW D212-725-1 Dwg Pg. 66. Material 2024T3 .063 , Batch No. 1947

1.56 Work Done By: Jason Chanthyvong

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/20/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description